

TSP Calibration, Inc.

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Certificate of Calibration

Certificate No TSP-05282025-001

Gage ID PEA-110117803 Gage S/N 110117803 Description UT Flaw Detector Operating Procedure: CP-060812 Unit of Meas. Manufacturer Olympus Cal. Date 5/28/2025 Next Due 5/28/2026 Cal. Freq. 1.00 Years Location Lab	Environmental Conditions Temperature 68 +/- 2 deg F Humidity 20-55% Approved Yes Customer Info. Peak NDT
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Certification Statement

TSP Calibration, Inc. calibration systems complies with the requirements of ISO 9001:2015. The equipment that is certified by this certificate has been calibrated by standards that have accuracy which is traceable to standards of the National Institute of Standards and Technology.

Findings

Additional document is attached.

AS FOUND: PASSED AS LEFT: PASSED

This calibration was performed in accordance with ASTM E317.

Standard used for calibration: IIW-Type1 Block Serial: 19348 Due Date: 05/30/25

IIW Type1 Block is traceable to NIST by the following numbers: 39671S, 42120P, 38986R

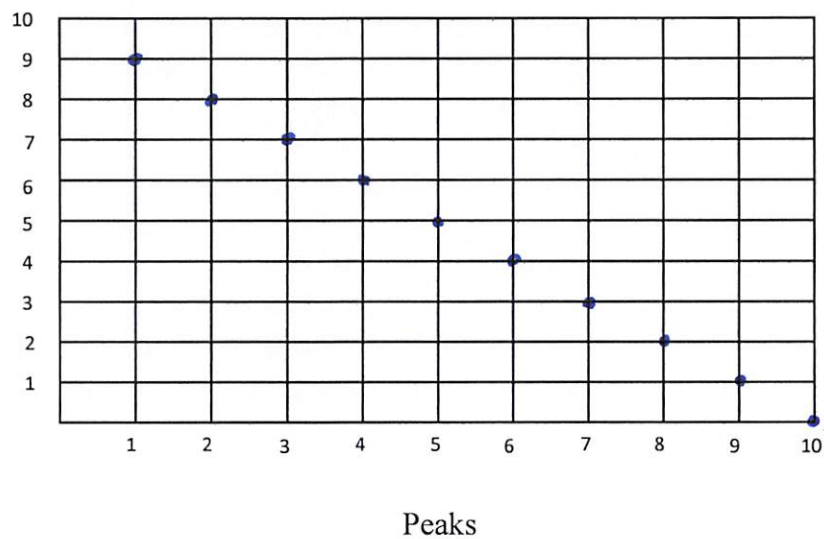
Calibrated By Taichi Daimo Signature  Date: 5/28/2025

APPROVED**By Kayla Myers at 7:17 am, May 29, 2025**

Control Procedure (CP-060812)

Calibration Work Sheet (WS-060812)

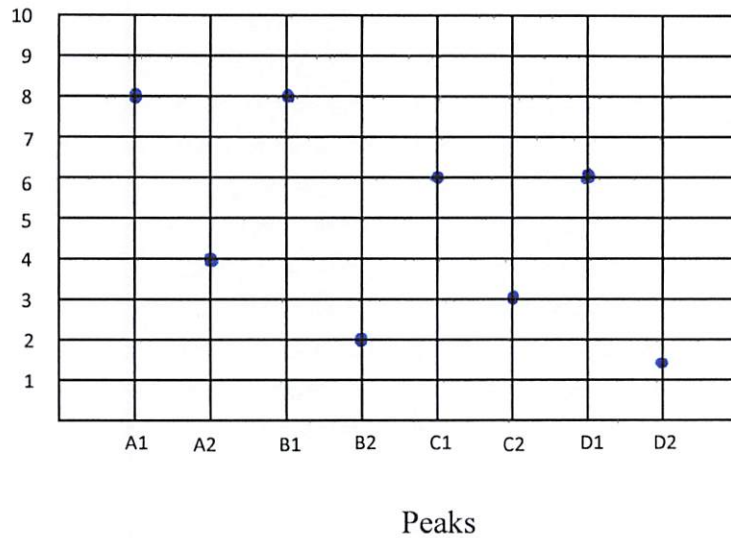
Manufacturer Olympus Model Epoch 1000
Serial Number 110117803 Condition Good
Control Block Serial Number IIW-Type1 Block S/N: 19348
Control Block Due Date: 5/30/2025
Action Needed Calibration



Horizontal Linearity

Using a 10" screen range on a 1" precision block, balance the signals between the velocity and delay. Record / plot the position of each peak in reference to horizontal position on the screen of instrument.

Calibration Work Sheet (WS-060812)



Vertical Linearity

Step A1 - Choose signal and adjust gain to achieve 80% Full Screen Height and plot.

Step A2 - Subtract 6 dB's from original gain to obtain a 2 to 1 ratio and plot.

Step B1 - Choose signal and adjust gain to achieve 80% Full Screen Height and plot.

Step B2 - Subtract 12 dB's from original gain to obtain a 4 to 1 ratio and plot.

Step C1 - Choose a signal and adjust gain to achieve 60% Full Screen Height and plot.

Step C2 - Subtract 6 dB's from original gain to obtain a 2 to 1 ratio and plot.

Step D1 - Choose a signal and adjust gain to achieve 60% Full Screen Height and plot.

Step D2 - Subtract 12 dB's from original gain to obtain a 4 to 1 ratio and plot.